

ALCOM WP PA6 3230 BK1025-20

(Last update: 24.10.2023)

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	15 % glass beads, 15 % glass fibres, 2 % molybdenum disulphide
Special Features	improved sliding / wear, heat stabilised, easy flow, easy release (demoulding), fast solidifying
Typical Applications	injection moulded parts

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	6300 / 3500	MPa	ISO 178
Flexural Strength	195 / 115	MPa	ISO 178
Tensile Modulus	6700 / 3700	MPa	ISO 527
Tensile Strength at Break	120 / 75	MPa	ISO 527
Tensile Elongation at Break	2.9 / 10	%	ISO 527
Impact Strength (Charpy, 23°C)	37 / 85	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	35 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	5.5 / 9	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	4.5 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	205 / *	°C	ISO 75-1/-2
DSC (Melt Point)	220 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.3 - 0.5	%	ISO 294-4
Shrinkage (lateral, 24h)	0.7 - 0.9	%	ISO 294-4
Physical Properties			
Density	1380 / -	kg/m ³	ISO 1183

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not



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- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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